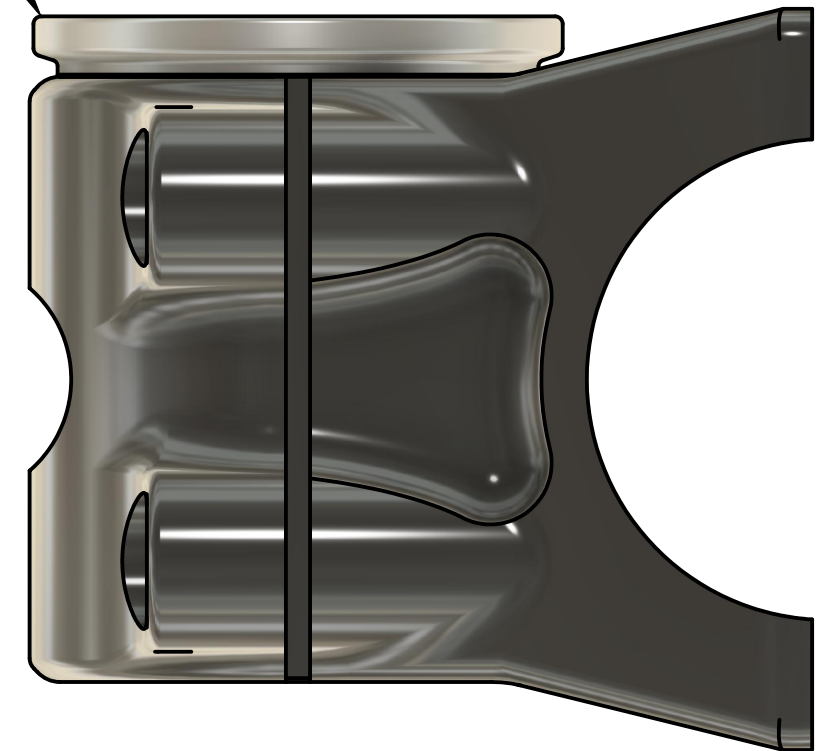


**Special top spacer if  
you require spacers on top**



**\*\* YOU MUST USE A TORQUE WRENCH TO FIT THIS STEM\*\***

**FITTING**

#1 Remove all bolts and apply a small amount of grease to the threads AND under head of the blots then re-insert

#2 Ensure steerer is free from burs and grease before fitting the stem to the steerer

#3 Push stem down onto steerer, it might be a snug fit.

#4 Fit Bars

#5 Evenly torque main bolts to 5nm and re-check them USE A TORQUE WRENCH

#6 Position the bars to your liking and evenly torque to 5 nm, keep the bar split gap even side to side and top and bottom. USE A TORQUE WRENCH

**Notes:**

The stem is not designed to have headset spacers on the top of the stem, if you wish to do that use the provided starter spacer (small diameter down) then stack your spacers on top.

Periodically check all bolts

|       |                     |               |                 |  |             |
|-------|---------------------|---------------|-----------------|--|-------------|
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|       |                     | <b>Robot2</b> |                 |  |             |
| Rev.  | Date of issue       | Sheet         | 1/1             |  |             |